

Job Ref. C&P/2025-05-02-006

SINGAPORE ASAHI CHEMICAL & SOLDER INDUSTRIES PTE LTD

47 PANDAN ROAD SINGAPORE 609288

The following sample(s) was/were submitted and identified by applicant as:

SAMPLE DESCRIPTION : SCS705

SAMPLE RECEIVED : 02-May-2025

TESTING PERIOD : 02-May-2025 to 08-May-2025

TEST REQUESTED : Selected test(s) as requested by customer

TEST METHOD : -PLEASE REFER TO NEXT PAGE(S)TEST RESULTS : -PLEASE REFER TO NEXT PAGE(S)-

SIGNED FOR AND ON BEHALF OF SGS (MALAYŞIA) SDN BHD

NURUL NADIAH ARMYS SENIOR CHEMIST IKM NO. M/6708/8574/20/24

Test Report Form No.: SGS/TR/CP/039, Ver: 1.0, Effective Date: 21/07/2023

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TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.	35	2	Max 1000
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.	N.D.	2	Max 100
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+A1:2017, determination of Mercury by ICP-OES.	N.D.	2	Max 1000
Hexavalent Chromium (CrVI)	μg/cm²	With reference to IEC 62321-7-1:2015, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.	N.D.	0.10	-
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	-	Max 1000
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

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Job Ref. C&P/2025-05-02-006

TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	-	Max 1000
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.	N.D.	5	-

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SGS (MALAYSIA) SDN BHD

NURUL NADIAH ARMYS SENIOR CHEMIST

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TEST RESULTS:

Test Part Description

Sample Description: -PLEASE REFER TO PAGE 1-

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Parameter(s):	Unit	Test Method	Result	MDL	Limit
Dibutyl phthalate (DBP) (CAS No. 84-74-2)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Benzyl butyl phthalate (BBP) (CAS No. 85-68-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Di-(2-ethylhexyl) phthalate (DEHP) (CAS No. 117-81-7)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000
Diisobutyl phthalate (DIBP) (CAS No. 84-69-5)	mg/kg	With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.	N.D.	50	Max 1000

Note: (a) mg/kg = ppm; (0.1wt% = 1000ppm)

(b) N.D. = Not Detected

(c) MDL = Method Detection Limit

(d) - = Not regulated

(e) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

- a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI.
 - b. The sample is negative for CrVI if CrVI is N.D. (concentration less than 0.10 μ g/cm²). The coating is considered a non-CrVI based coating.
 - c. The result between 0.10 μ g/cm² and 0.13 μ g/cm² is considered to be inconclusive unavoidable coating variations may influence the determination.
 - For corrosion protection coatings on metals: Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.
- The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

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Job Ref. C&P/2025-05-02-006

Test Part Description:

Sample Description: -PLEASE REFER TO PAGE 1-

SINGAPORE ASAHI CHEMICAL & SOLDER INDUSTRIES PTE LTD CB76835



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NURUL NADIAH ARMYS SENIOR CHEMIST IKM NO. M/6708/8574/20/24

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TEST REPORT:

No. CPSN/250557677-CB76835 Job Ref. C&P/2025-05-02-006

2. DETERMINATION OF LEAD CONTENT BY IEC 62321-5 2013

REPORTED DATE: 08-May-2025

Sample Receiving and Registration

Sample Preparation

Weight sample (0.2-0.5g) into digestion vessel

Acid digestion

"Totally Dissolved"

Filtration

Analyses by ICP

Acid digestion "Totally Dissolved" Filtration

1. DETERMINATION OF CADMIUM CONTENT BY

IEC 62321-5 2013

Sample Receiving and Registration

Sample Preparation

Weight sample (0.2-0.5g) into digestion vessel

Analyses by ICP

3. DETERMINATION OF MERCURY CONTENT BY IEC 62321-4 2013/AMD1 2017

Sample Receiving and Registration

Sample Preparation

Weight sample (0.1-0.5g) into digestion vessel

Acid digestion

"Totally Dissolved"

Filtration

Analyses by ICP

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4. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-1 2015

Sample Receiving and Registration

Sample Preparation

Take appropriate sample size (25cm2)

Boiling-water-extraction

Analyses by UV- Spectrophotometer

5. DETERMINATION OF PBB/PBDE WITH GC-MS

Sample Preparation

Weigh sample (0.5-4.0g) into extraction thimble

Soxhlet Extraction with Toluene

Filter through 0.45 µm membrane filter

BY IEC 623321-6 2015

Analyses by GC-MS (with appropriate dilution)

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TEST REPORT:

No. CPSN/250557677-CB76835 Job Ref. C&P/2025-05-02-006

DETERMINATION OF PHTHALATES WITH GC-MS BY IEC 62321-8:2017

Sample Cutting / Preparation

Sample Measurement

Solvent Extraction

Concentrate / Dilute extracted solution

GC-MS analysis

DATA

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*** End of test report ***

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REPORTED DATE: 08-May-2025

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