

SN11无铅焊料 添加焊料



介绍

SN11是一种适合在热风整平焊接工艺的无铅合金。我们多年的制造经验，使我们能够精确地控制和设置严格的操作参数，以生产高品质的锡棒。

应用

SN11 适用于水平及垂直 HASL 焊接工艺。焊接操作温度可设为 >260°C，要根据具体的应用而定。

添加焊料

Sn10可直接当成添加焊料。

存储

将焊棒储存在凉爽、干燥和无腐蚀性的环境中。不使用时将焊棒包装好。在合适的储存环境中储存，焊棒可保存5年。

健康 & 安全

此产品在使用或操作时，或许会危害健康和环境。更多信息，请参考材料安全数据。

包装

焊棒：25kg每箱。

产品特性

测试

合金熔点温度 227°C

DSC at 5°C/min

密度 7.31 g/cm³

Water Displacement Method

测试成绩

合金组成

主要成分		Asahi Specs (wt%)
锡	Sn	余量
铜	Cu	0.6 +/- 0.2
镍	Ni	0.1 +/- 0.02
杂质		
银	Ag	0.05 max
铝	Al	0.002 max
砷	As	0.03 max
铋	Bi	0.03 max
镉	Cd	0.002 max
铁	Fe	0.02 max
铟	In	0.03 max
铅	Pb	0.05 max
锑	Sb	0.05 max
锌	Zn	0.002 max

DISCLAIMER OF LIABILITY

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